

HA9 Work Order ID 65609

January 21, 2011 9:48:17 AM

Page 1

Item ID: D4060-1

Accept

Setup Start

Revision ID:

Stop

Item Name: Ski Clamp, Top

Start Date: 1/20/11 Start Qty: 8.00

Cust Item ID:

Required Date: 1/27/11 Req'd Qty: 8.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D4060

A

101

0.00

Waterjet

Memo

0.00

FLOW CNC Waterjet

cut per drwg D4060 Rev.A

304 .085

1B 11-1-21

8

102

QC2- Inspect parts off machine FAI/FAIB

0.00

QC

Memo

0.00

Quality Control

1B 11-1-21

103

QC8- Inspect parts - second check

0.00

QC

Memo

0.00

Quality Control

Sublot 24

28

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Item ID: D4060-1

Accept

Revision ID:

Item Name: Ski Clamp, Top

Start Date: 1/20/11 Start Qty: 8.00

Required Date: 1/27/11 Req'd Qty: 8.00

Reference:

Cust Item ID:




Customer:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
104  Small Fab	Memo bend per drwg D4060 Rev.A	0.00				(8)			
105  QC	QC6- Inspect dimensions to drawing Memo	0.00				(+8)			
120  QC	QC6- Inspect dimensions to drawing Memo	0.00							

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Item ID: D4060-1

Accept

Setup Start

Revision ID:

Stop

Item Name: Ski Clamp, Top

Start Date: 1/20/11 Start Qty: 8.00

Cust Item ID:

Required Date: 1/27/11 Req'd Qty: 8.00

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: _____	0.00							
Packaging	Memo	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

11/01/31
MF
11-a-28

Picklist Print

January 21, 2011 9:48:16 AM

Page 1

Work Order ID: 65609



Parent Item: D4060-1

Parent Item Name: Ski Clamp, Top

Start Date: 1/20/11

Required Date: 1/27/11

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP Rev:A new issue DD 10.02.16 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M304S14GA

Purchased

No

sf

75.3108

1.12



304SS sheet .080

1311-1-21

Location

Loc Qty

Loc Code

MAT20

75.3108

113295

75.3108

113295

8

NO. 65609
CL 11/01/20

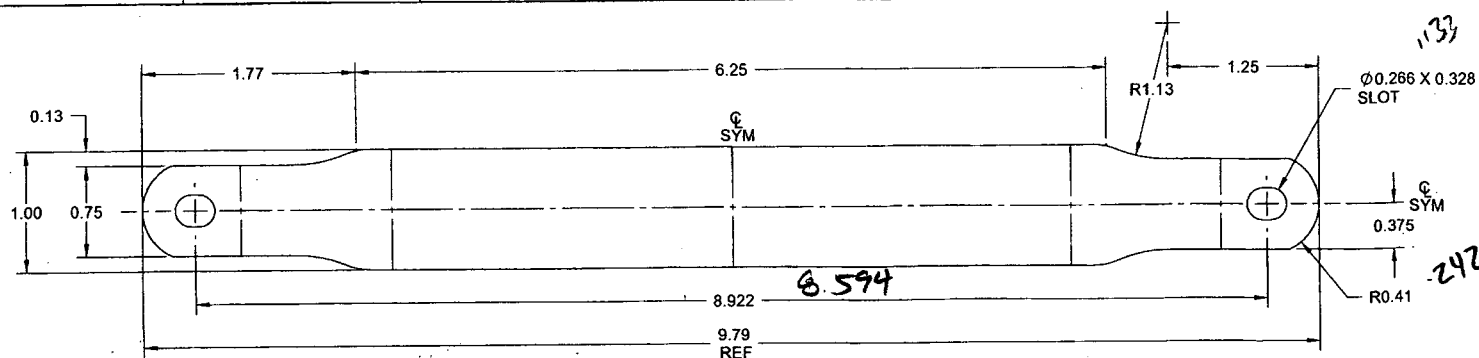


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2010-04-07

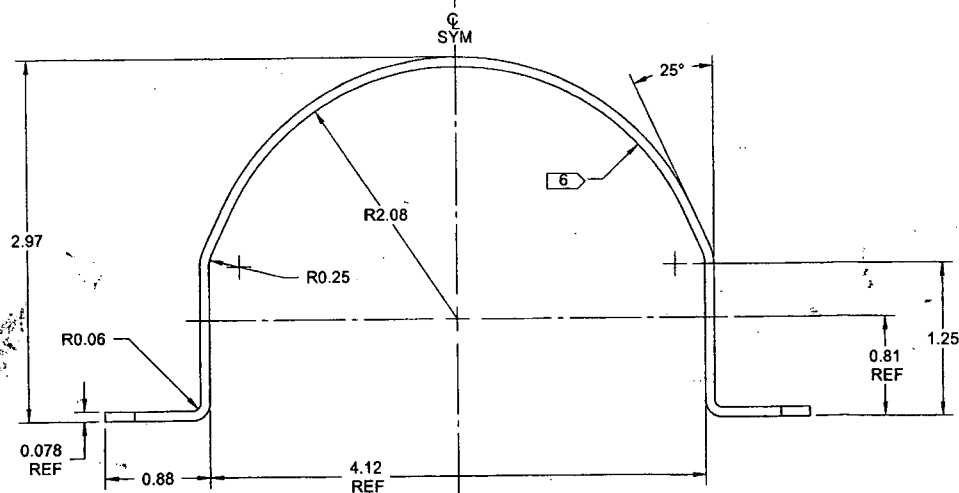
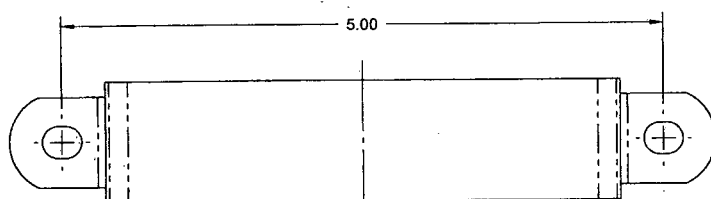
NOTES:
1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET ANNEALED 2B FINISH, 14 GAUGE (0.078 THICK)
PER AMS 5513 (304) OR 5524 (316) OR ASTM A240 OR ASME SA240
REF. DART SPEC. M304S14GA

- 2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4060-X" USING FINE POINT PERMANENT INK MARKER
7) WEIGHT: D4060-1 = 0.20 lbs, D4060-3/-5 = 0.12 lbs

A	NEW ISSUE	MB	10.03.31
REV.		DESCRIPTION	BY DATE
DESIGN	<i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D4060 TITLE 412 SKI CLAMP	REV. A
DRAWN	<i>[Signature]</i>		SHEET 1 OF 1
CHECKED	<i>[Signature]</i>		SCALE
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D4060-1F 412 SKI CLAMP, TOP FLAT PATTERN

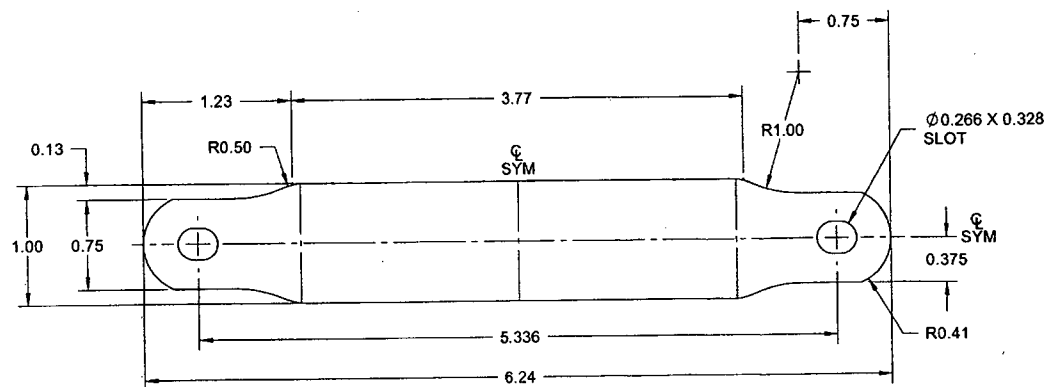


D4060-1 412 SKI CLAMP, TOP
MAKE FROM D4060-1F

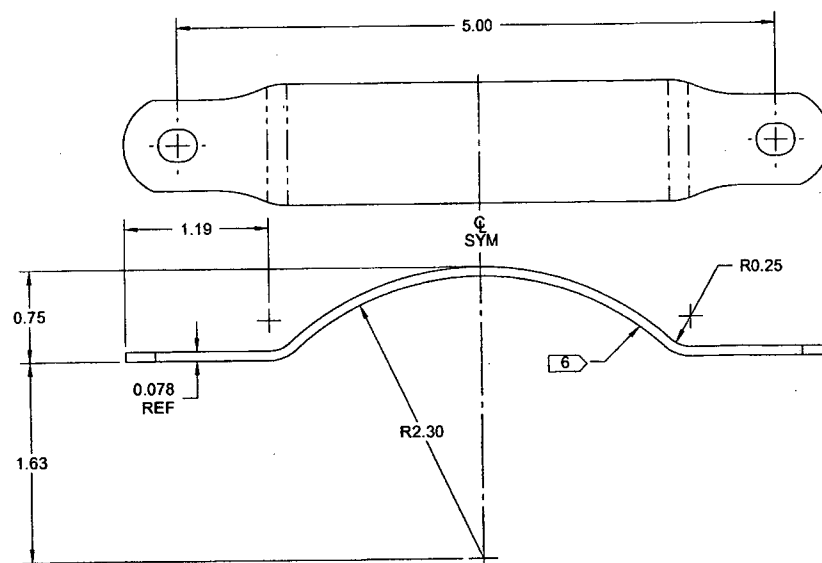
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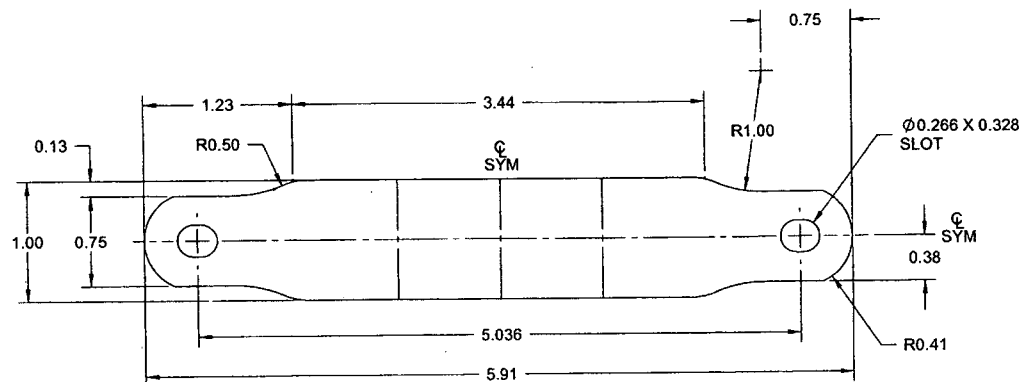


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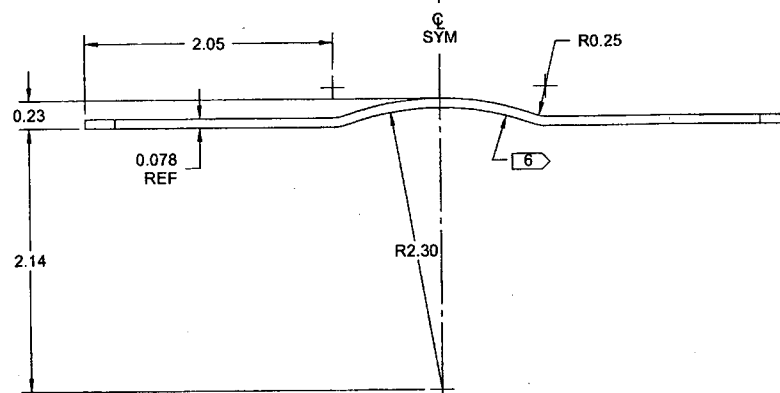
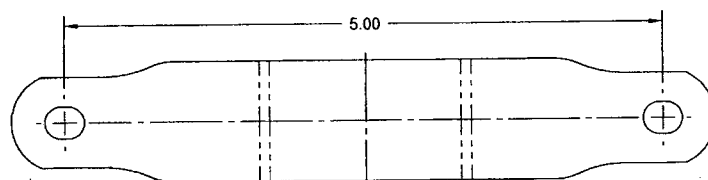
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D4060-5F 412 SKI CLAMP, AFT FLAT PATTERN



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